



Dart Aerospace Ltd.
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7191

RBEA62309
Job Sheet 179170



00 5014

Part No: RBEA62309

Job Qty: 1 ea

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: RBEA62309 rev.12 IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-4		MLL
105	Small Fab	1 pcs	8/13/18	8/13/18	0.00	1.00	Small Fab-9		MLL DAS
120	QC	1 pcs	8/13/18	8/13/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-2		DAS 9-89
140	QC21-FG	1 Ea	8/13/18	8/13/18	0.00	0.00	QC21		21 9-89 AUG 21 2018

Part Op 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Install placard to wheel housing as per DWG 6-Glue foam to case and pack case 7- See note 1 for hoses



Container No: S102543



Part: RBEA62309

Job No: 179170

Serial No/Batch: S102543

Revision: 12

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 08/15/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Start up Operation	5021040
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	105-Small Fab	5093315
5274T761	Polypropylene Vial for Flange Wrench Bolts	1 Ea (1 ea)	105-Small Fab	5083897
7189K31	Cable Ties Black	9 Ea (9 ea)	105-Small Fab	5038438
86625K31	Grommet Size 00	1 Ea (1 ea)	105-Small Fab	5038427
9052000	10" Mini Bungee Cord	4 Ea (4 ea)	105-Small Fab	5094609
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	105-Small Fab	5066776
97526A421	Rivet	4 Ea (4 ea)	105-Small Fab	5038428
APP-1700-E	Hard Case	1 Ea (1 ea)	105-Small Fab	5092389
CL-194-TERM-2	Eyelet	1 Ea (1 ea)	105-Small Fab	5041609
CL-2-C	Lanyard Wire	1.1600 ft (1.16 ea)	105-Small Fab	5026878
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	105-Small Fab	5055799
RBE-350DAMPER	Damper Spanner Wrench	1 Ea (1 ea)	105-Small Fab	5089979
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	1 Ea (1 ea)	105-Small Fab	5067376
RBE-350INCLINOMETER	Inclinometer	1 Ea (1 ea)	105-Small Fab	5064583
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	1 Ea (1 ea)	105-Small Fab	5067475
RBE-350TEMP	Temperature Probe	1 Ea (1 ea)	105-Small Fab	5097168
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	1 Ea (1 ea)	105-Small Fab	5103346
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	1 Ea (1 ea)	105-Small Fab	505409
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	1 Ea (1 ea)	105-Small Fab	5055089
RBE350A93-3300-20	Tail Rotor Hub Socket	1 Ea (1 ea)	105-Small Fab	5076097
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	1 Ea (1 ea)	105-Small Fab	501997
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	1 Ea (1 ea)	105-Small Fab	5098957
RBE350A93-3305-20-1	Tail Gearbox Wrench	1 Ea (1 ea)	105-Small Fab	5089416
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 Ea (1 ea)	105-Small Fab	5103018
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 Ea (1 ea)	105-Small Fab	5089506
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	1 Ea (1 ea)	105-Small Fab	5081455
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 Ea (1 ea)	105-Small Fab	5096435
RBE350A93-3400-00	Drive Shaft Thimble	1 Ea (1 ea)	105-Small Fab	5098682
RBE350A93-3500-00	Bearing Extractor	1 Ea (1 ea)	105-Small Fab	5102594
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	1 Ea (1 ea)	105-Small Fab	5045019
RBE350A94-2704-00	Pedals Locking Tool	1 Ea (1 ea)	105-Small Fab	5067204
RBE350A94-2706-00	Rigging Pin Set	1 Ea (1 ea)	105-Small Fab	5061354
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 Ea (1 ea)	105-Small Fab	5102299
RBE350A94-3301-00	Tail Rotor Accelerator Support	1 Ea (1 ea)	105-Small Fab	5077419
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 Ea (1 ea)	105-Small Fab	5095990
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	1 Ea (1 ea)	105-Small Fab	505100458
RBE350A94-3701-00	7" Main Rotor Rigging Tool	1 Ea (1 ea)	105-Small Fab	5059087
RBE350A94-5201-20	Cartridge, Dummy, Fuel	1 Ea (1 ea)	105-Small Fab	5078997
RBE703A94-1130-01	Main Rotor Blade Trim Tab Tools Assembly	1 Ea (1 ea)	105-Small Fab	5092654
RBE703A95-0505-00	Hose, Main Gear Box Tail Gear Box Draining	1 Ea (1 ea)	105-Small Fab	5082506
RBE703A95-0508-00	Main Rotor Gear Box Drain Tube	1 Ea (1 ea)	105-Small Fab	5100249
RBE703A95-0520-01	Engine And Hydraulic Drain Tube	1 Ea (1 ea)	105-Small Fab	5087598
RBE703A95-0520-01-11	Tube	1 (1 ea)	105-Small Fab	
RBE703A95-0520-01-13	Cap	1 (1 ea)	105-Small Fab	
RBE703A95-0520-01-15	Foam	1 (1 ea)	105-Small Fab	
RBEA62309-65	Laminated Location Card	1 Ea (1 ea)	105-Small Fab	5038321
RBEA62309-81	Top Shelf Cushion use in case APP-1700-E	1 Ea (1 ea)	105-Small Fab	5092337
RBEA62309-82	Top Cushion Stiffener use in case APP-1700-E	1 Ea (1 ea)	105-Small Fab	5092352
RBEA62309-83	Bottom Shelf Cushion use in case APP-1700-E	1 Ea (1 ea)	105-Small Fab	5092367
RBEA62310	AS350/355 Engine Strut	1 Ea (1 ea)	105-Small Fab	5099082
RBT18025-13	Linear Scale (50 lbs)	1 Ea (1 ea)	105-Small Fab	5065146
RBW109-3101-58-1-1	Hammer, Steel	1 Ea (1 ea)	105-Small Fab	5095477
RBW109-3101-58-2-1	Hammer, Aluminum	1 Ea (1 ea)	105-Small Fab	5095264

[illegible][illegible]

7 FT. HOSES MUST COUPLE IN CUTOUT. MIN TRIM ACCEPTABLE.

		REV	
		12	
TITLE		AS350-355 FIELD MAINTENANCE KIT	
DWG NO.		RBEA62309	
MATERIAL		UNLESS OTHERWISE SPECIFIED	
FEAT.		DIMENSIONS ARE IN INCHES	
FINISH		FRACTIONS = 1/8	
SPEC		ANGLES 21°	
		X .X .21	
		X .X .03	
		SURFACES = 125/	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES	
CHECKED: DUERFELDT		.015 ± .05 / .015R	
Q/QS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY	
D/A APPR: LINDSAY		AFTER PLATING	
APPROVED: GILBERT		3. INTERPRET DIM AND TOL PER ASME Y14.5-2009	
		USED ON MODEL	
SCALE 1:8		AS350/355	
DATE 9/20/2016		SHEET 1 OF 8	